

SAP QM – Maintain Settings at Plant Level in SAP

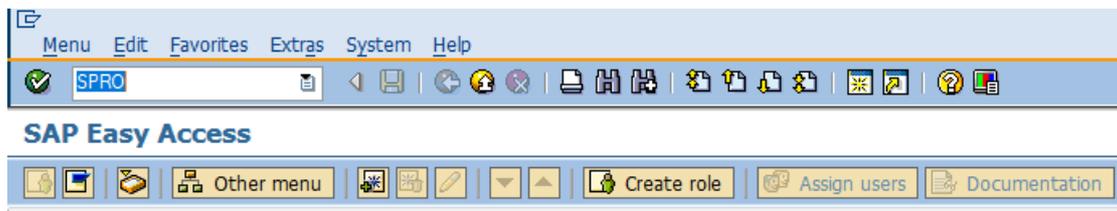
How to maintain settings at plant level in SAP QM

To implement a SAP QM (Quality Management) module in ERP SAP, we need to maintain settings at plant level and it enables to activate QM module for a plant.

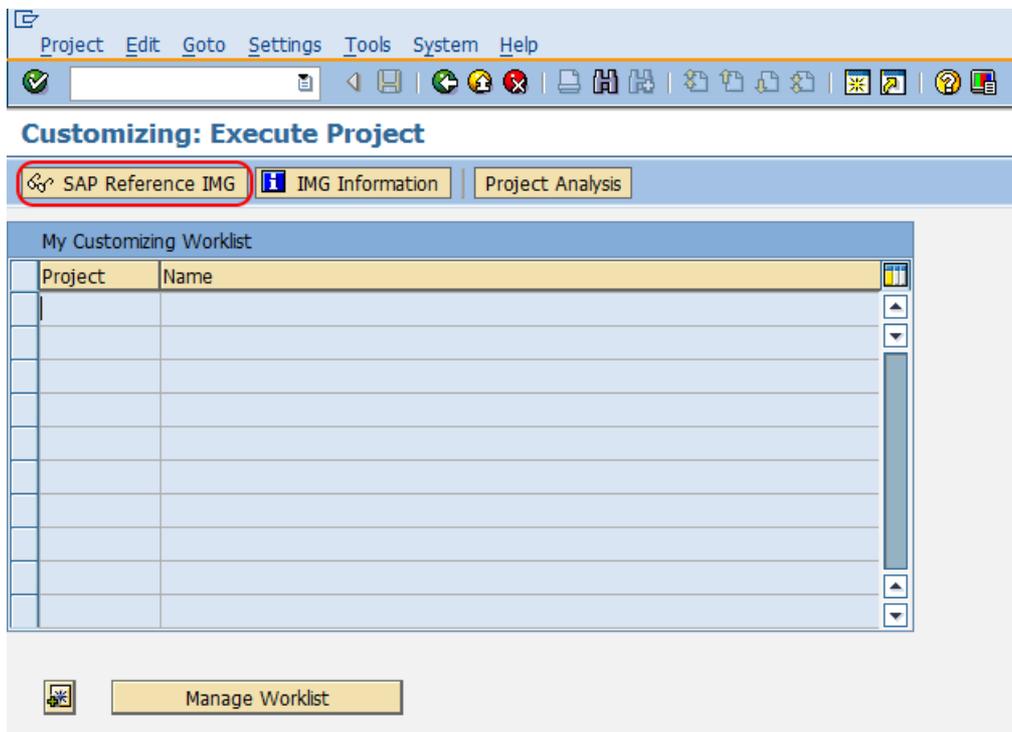
Configuration steps

Transaction code	SPRO
SAP Path	SPRO > IMG > Quality Management > Basic Settings > Maintain settings at plant level

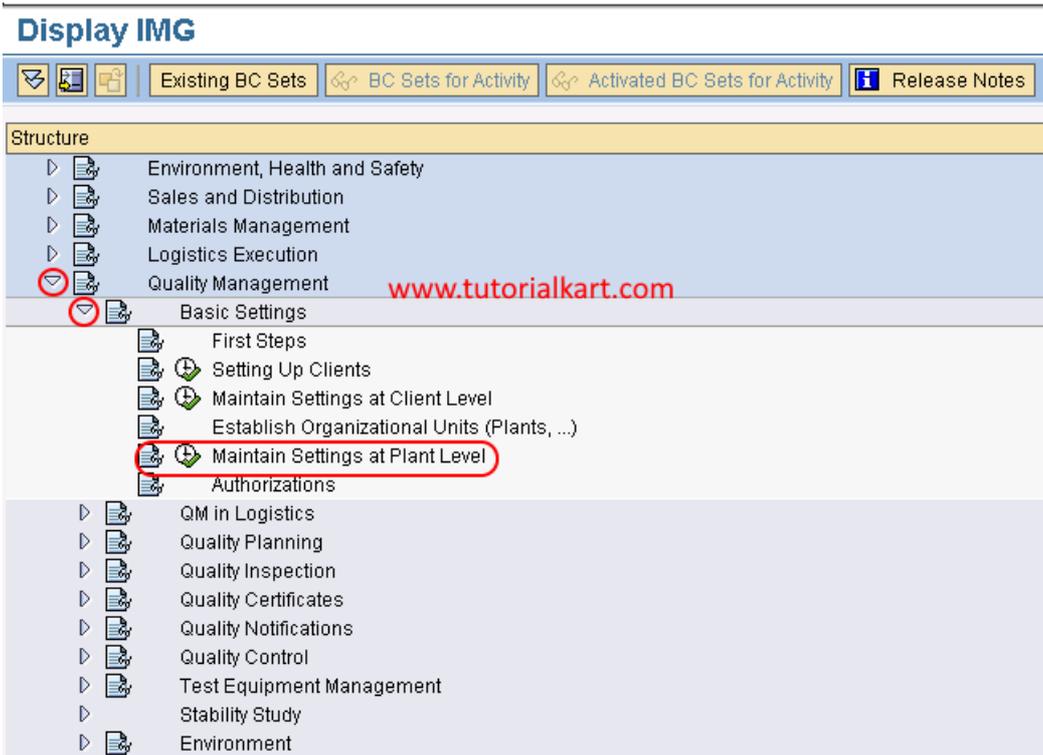
Step 1: Execute transaction code “SPRO” in sap command field.



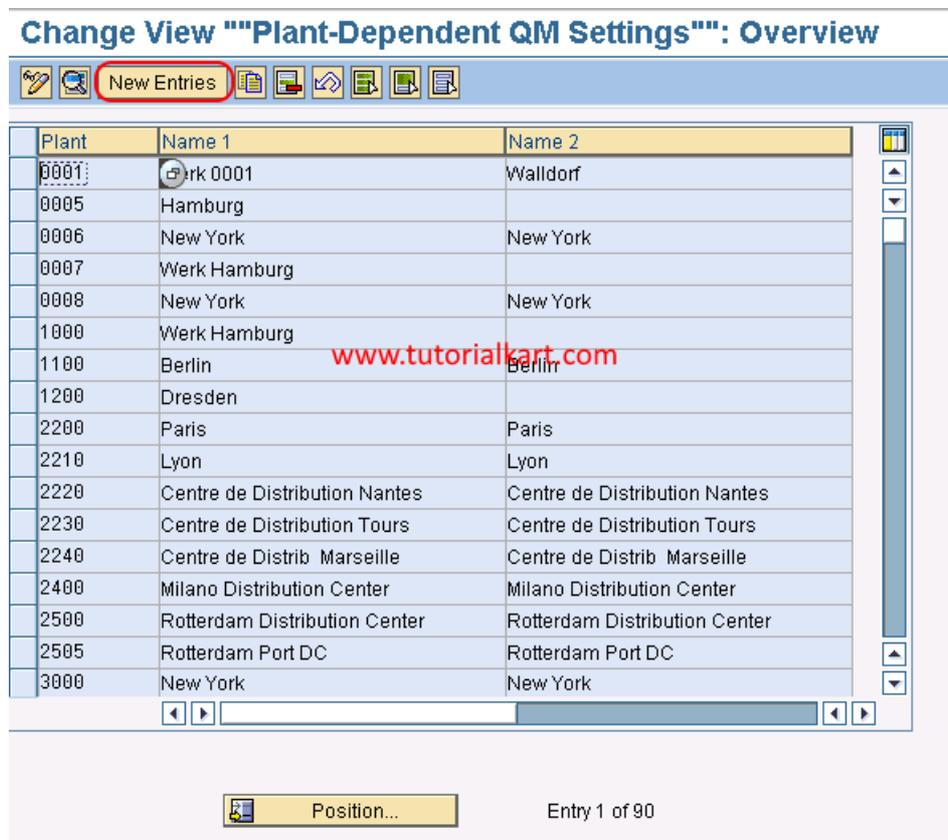
Step 2: Choose “SAP Reference IMG”



Step 3: Follow the navigation menu path and choose img activity “Maintain settings at plant level”.



Step 4: In next screen, change view “Plant dependent QM settings” overview, click on new entries button.



Step 5: In next screen, details of added entries, enter the following details

- Plant : Enter plant code to activate QM module for a plant

Basic Data

- Check the options master inspection character history and inspection method with history to view the versions.

The screenshot shows the SAP SPC1 interface for 'New Entries: Details of Added Entries'. The 'Plant' field is highlighted with a red box and contains the value 'TKBL'. Below it, the 'Basic data' tab is selected and also highlighted with a red box. Under the 'Master data maintenance' section, two checkboxes are visible: 'Master insp. characs with history' and 'Inspection methods with history', both of which are currently unchecked. Other tabs include 'Insp. lot creation', 'Results recording', 'InsLot completion', and 'General settings'.

The remaining configuration such as

- Inspection lot creation
- Results recording
- Inspection lot completion
- General settings

can be update after configuration of required settings in QM module.

Choose save icon and save the configured

SAP QM Tutorial

- [SAP QM Tutorial](#)

SAP QM - Organization Structure

- [Define Plant](#)
- [Define Storage Location](#)

SAP QM - Master Data

- [Material Master Data \(QM View\)](#)
- [Create Master Inspection Characteristic](#)
- [Define condition types for output determination](#)
- [An overview of inspection method](#)
- [Create an inspection method](#)
- [What are codes and what are code groups?](#)
- [How to create codes and code groups](#)
- [What is Catalog & how to create catalog](#)

SAP QM - Inspection Planning

- What is an Inspection Planning)
- Create Inspection Lot
- Create Inspection Plan
- Create sampling procedure
- Record results

SAP QM - QM in Procurement

- An overview of QM in Procurement
- QM at goods receipt
- Create purchase order
- Goods Receipt Purchase Order
- Stock overview list
- QM during stock transfer
- Controls in Procurement
- Define control keys
- Create Quality info record

SAP QM - QM in Production

- Create routing
- Create production order
- Goods receipt inspection after production

SAP QM - QM in Sales & Distribution

- Quality inspection during delivery
- Create sales order
- Create delivery
- Goods issues
- Create return sales order

SAP QM - Quality Certifications

- Define certificate types
- Define certification profile
- Create certificate assignment type
- Quality certificate for inspection lot

SAP QM - Quality Control

- An overview of statistical process control (SPC)

‡ Define SPC criteria

‡ Planning control charts

‡ Create sampling procedure

‡ Control chart for inspection characteristic

‡ Define control chart type

‡ Define number ranges for SPC

SAP QM - Quality Notifications

‡ An overview of quality notifications

‡ Create quality notification

‡ Define catalog profile

‡ Maintain catalog

‡ Define priorities

‡ Defects records for inspection lot

‡ Defects records for operation

‡ Defects record for characteristic

SAP QM - Interview Questions & Answers

‡ SAP QM interview Questions Set 1

‡ SAP QM interview Questions Set 2

‡ SAP QM interview Questions Set 3

‡ SAP QM interview Questions Set 4